

## Simple Separation of an Isomeric Mixture of Dihexylbithiophenes with Head-to-head and Head-to-tail Orientations

Hiroyuki Higuchi,\* Noriyuki Hayashi, Haruki Koyama, and Jūro Ojima\*  
 Department of Chemistry, Faculty of Science, Toyama University, Gofuku, Toyama 930

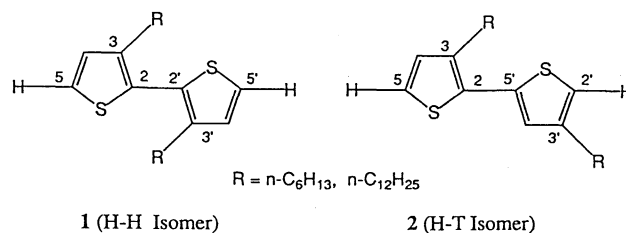
(Received August 14, 1995)

The isomeric mixture of 3,3'-dialkylbithiophenes with head-to-head (H-H) and head-to-tail (H-T) orientations was separated into each isomer by using preferential bromination of the H-T isomer. This separation method proved to be useful for simultaneous preparation of the pure H-H and H-T bithiophenes which are inaccessible by other methods.

The oligo- and poly(3-alkylthiophene) derivatives have recently received considerable attention as a candidate of the new organic materials for the opto-electronic devices,<sup>1</sup> owing to the significant improvement of solubility and fusibility resulting from the grafting of flexible hydrocarbon chains on their conjugated thiophene backbones.<sup>2</sup> We previously reported the electronic and nonlinear optical properties of oligo(3-hexylthiophene)s with head-to-head (H-H) orientation, and showed that orientation of the 3-hexylthiophene ring greatly affects their electronic properties.<sup>3</sup>

3,3'-Dihexyl-2,2'-bithiophene (**1**), which is the starting material for the oligo- and poly(3-hexylthiophene) derivatives with H-H orientation,<sup>4</sup> was prepared by lithiation of 2-bromo-3-hexylthiophene (**3**) followed by an oxidative homo-coupling in the presence of iron(III) acetylacetonate ( $\text{Fe}(\text{acac})_3$ )<sup>5</sup> in much higher yield than that by the reported procedure.<sup>6</sup> However, in the coupling reaction an elevation of the reaction temperature and an increase of the reaction scale produced a considerable amount of 3,3'-dihexyl-2,5'-bithiophene (**2**) with head-to-tail (H-T) orientation along with the normal product, the isomer **1**. Separation of the isomer **1** from the isomer **2** in a mixture was very difficult by ordinary methods such as column chromatography, distillation, and GPC liquid chromatography since both isomers are viscous liquid substances and have almost the same  $R_f$  values in attempted elution on both silica gel ( $\text{SiO}_2$ ) and alumina ( $\text{Al}_2\text{O}_3$ ) and the similar molecular sizes, though each isomer could unambiguously be identified by  $^1\text{H}$  NMR and UV spectra.<sup>3b</sup>

In this paper we present a convenient method for the separation of the isomeric bithiophenes **1** and **2**; this method would be applied for separation of other isomeric mixture of dialkylbithiophenes with H-H and H-T orientations.

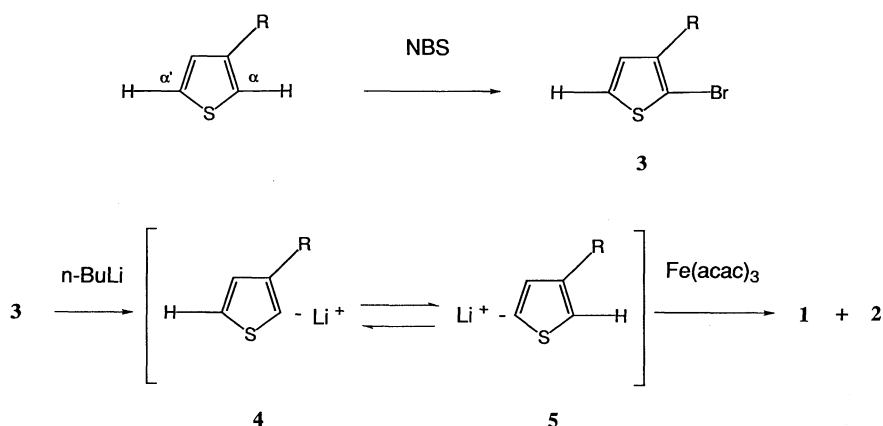


It is known that monobromination of 3-alkylthiophene with N-bromosuccinimide (NBS) in a mixture of acetic acid and chloroform gives the more crowded product, 3-alkyl-2-bromothiophene, in an almost quantitative yield.<sup>7</sup>

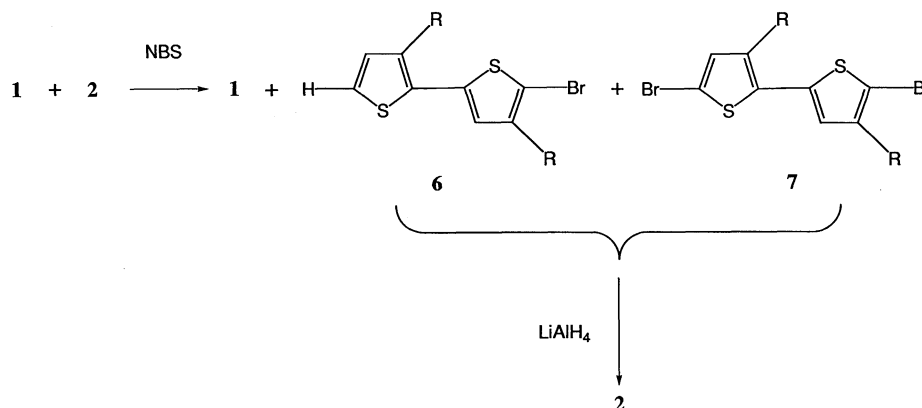
The species **4** generated from 2-bromo-3-hexylthiophene (**3**)<sup>3b</sup> (1 - 3 mmol) by reaction with butyllithium at -80 °C was led to the H-H bithiophene **1** by addition of  $\text{Fe}(\text{acac})_3$  at -80 °C in 65 - 75% yield with the formation of the reduction product of **3**, 3-hexylthiophene, in 10 - 15% yield. However, when the reaction was carried out in a larger scale more than 10 mmol and  $\text{Fe}(\text{acac})_3$  was added above -40 °C, the isomeric mixture of H-H **1** and H-T **2** in a product ratio ranging from 7 : 1 to 3 : 1 was obtained in 60 - 70% yield along with 3-hexylthiophene.

These results suggest that an isomerization of the 2-lithiated species **4** to the more stable 5-lithiated species **5** which would be a counterpart for preparation of the H-T bithiophene **2** by the oxidative cross-coupling with **4**, occurred to some extent under the reaction conditions, as shown in Scheme 1.<sup>8</sup>

We carried out the separation of the isomeric mixture into each isomer of H-H and H-T bithiophenes as follows (Scheme



Scheme 1.



Scheme 2.

2). The content of H-T isomer in the mixture was determined by integral ratio of <sup>1</sup>H NMR signals (1 : 2 = 5.5 : 1).<sup>9</sup> Addition of one molar NBS for the quantity of the H-T isomer 2 at room temperature produced a mixture of the brominated H-T bithiophene 6,<sup>10</sup> the H-H bithiophene 1, and a trace amount of the 5,2'-dibromo H-T bithiophene 7.<sup>10</sup> All of these products were viscous liquid substances but could be easily separated to each compound by column chromatography on SiO<sub>2</sub> with hexane as the eluent. These eluted successively in the order of the dibromide 7, the monobromide 6, and the H-H bithiophene 1. Then the pure H-T bithiophene 2 could be obtained by reducing the bromide 6 and/or the dibromide 7 with lithium aluminum hydride in a quantitative conversion yield.<sup>11</sup>

The preferential bromination of the H-T isomer 2 as compared with the H-H isomer 1 can be explained by considering the higher reactivity of the α-carbon at the 2-position of the 3-hexylthiophene ring than that of the α'-carbon at the 5-position in consequence of the electron-donating property of the hexyl substituent, though both α and α' carbons are adjacent to the sulfur atom.<sup>7</sup> It is obvious that the H-T isomer 2 has the more reactive α-carbon with the higher electron density because of the presence of the nearby hexyl group, while the H-H isomer 1 with C<sub>2</sub> symmetry has only the less reactive α'-carbons. Therefore bromination of the isomeric mixture of the 3,3'-dihexylbithiophenes with NBS occurred in the H-T isomer 2 preferably, leaving the H-H isomer unreacted.

Since separation of an isomeric mixture of the 3,3'-didodecylbithiophenes into each H-H and H-T isomer could be done completely in the similar manner for that of the mixture of 1 and 2, the procedure would be applied for the separation of other 3,3'-dialkylbithiophenes with different orientations and present a route for simultaneous preparation of the pure dialkylbithiophenes with H-H and H-T orientations in good yields.

Financial support by Grant-in-Aid No. 07246111 for Scientific Research from the Ministry of Education and by a grant from The Nishida Research Fund for Fundamental Organic Chemistry is gratefully acknowledged.

#### References and Notes

- 1 T. Chen, X. Wu, and R. D. Rieke, *J. Am. Chem. Soc.*, **117**, 233 (1995); P. Bauerle, T. Fischer, B. Bidlingmeier, A. Stabel, and J. P. Rabe, *Angew. Chem., Int. Ed. Engl.*, **34**, 303 (1995).
- 2 J. Roncali, *Chem. Rev.*, **92**, 711 (1992).
- 3 a) T. Wada, L. Wang, D. Fichou, H. Higuchi, J. Ojima, and H. Sasabe, *Mol. Cryst. Liq. Cryst. Sci. Technol., Sect. B*, **255**, 149 (1994). b) H. Higuchi, T. Nakayama, H. Koyama, J. Ojima, T. Wada, and H. Sasabe, *Bull. Chem. Soc. Jpn.*, **68**, 2363 (1995).
- 4 H. Mao, B. Xu, and S. Holdcroft, *Macromolecules*, **26**, 1163 (1993) and references cited therein.
- 5 D. J. Cram, T. Kaneda, R. C. Helgeson, and G. M. Lein, *J. Am. Chem. Soc.*, **101**, 6752 (1979).
- 6 R. M. S. Maior, K. Hinkelmann, H. Eckert, and F. Wudl, *Macromolecules*, **23**, 1268 (1990).
- 7 P. M. Kellogg, A. P. Schaap, and H. Wynberg, *J. Org. Chem.*, **34**, 343 (1969).
- 8 To a solution of 2-bromo-3-hexylthiophene (3) (250 mg, 1.01 mmol) in THF (20 cm<sup>3</sup>) were added drops of butyllithium (1.6 mol dm<sup>-3</sup> in hexane; 0.66 cm<sup>3</sup>, 1.06 mmol) at -80 °C over 10 min. After being stirred for 15 min at -80 °C or at -40 °C, the solution was quenched with a mixture of D<sub>2</sub>O and THF (1:1) at -80 °C or at -40 °C, respectively. Work-up afforded the mixture of 2-D (4) and 5-D-3-hexylthiophene (5) in more than 90% yield with ratios of 26 : 1 and 3 : 1 by quenching at -80 °C and at -40 °C, respectively.
- 9 The signals of the thiophene ring protons (2H) of the bithiophenes 1 and 2 appeared at δ<sub>H</sub> 7.23 and 7.12, respectively, while those of the thienylmethylene protons at δ<sub>H</sub> 2.50 (1 : 4H) and 2.75 (2 : 2H), respectively.<sup>3b</sup>
- 10 6: colorless oil; Mass *m/z* 412 and 414 (M<sup>+</sup> and M<sup>+</sup>+2, based on <sup>79</sup>Br); IR (neat) 2955, 2927, and 2856 cm<sup>-1</sup> (CH); <sup>1</sup>H NMR (CDCl<sub>3</sub>, 90 MHz) δ 7.13 (2H, d, J=5 Hz, ThH), 6.88 (2H, d, J=5 Hz, ThH), 6.78 (2H, s, ThH), 2.72 (4H, t, J=7 Hz, ThCH<sub>2</sub>), 2.56 (4H, t, J=8 Hz, ThCH<sub>2</sub>), and 1.66 - 0.89 (22H, m, C<sub>5</sub>H<sub>11</sub>); UV λ<sub>max</sub> (THF) 248 (ε 9100) and 303 nm (9460); Found: C, 58.06; H, 7.20%; Calcd for C<sub>20</sub>H<sub>29</sub>BrS<sub>2</sub>: C, 58.10; H, 7.07%.  
The structural assignment of 7 was made by examination of Mass and <sup>1</sup>H NMR spectra. Mass *m/z* 490, 492, and 494 (M<sup>+</sup>, M<sup>+</sup>+2, and M<sup>+</sup>+4, based on <sup>79</sup>Br); <sup>1</sup>H NMR (CDCl<sub>3</sub>, 90 MHz) δ 6.85 (1H, s, ThH), 6.72 (1H, s, ThH), 2.62 (2H, d, J=7 Hz, ThCH<sub>2</sub>), 2.54 (2H, d, J=7 Hz, ThCH<sub>2</sub>), and 1.80 - 0.75 (22H, m, C<sub>5</sub>H<sub>11</sub>).
- 11 Reduction of the bromide 6 was also carried out by lithiation at -80 °C, followed by quenching with water at room temperature. The yield of the H-T bithiophene 2, however, decreased to 85 - 90% owing to the formation of the butylated bithiophene as a by-product.